## CHAPTER 15

15.1 (a) Define $x_{a}=$ amount of product A produced, and $x_{b}=$ amount of product B produced. The objective function is to maximize profit,

$$
P=45 x_{a}+20 x_{b}
$$

Subject to the following constraints

$$
\begin{array}{ll}
20 x_{a}+5 x_{b} \leq 9500 & \text { \{raw materials } \\
0.04 x_{a}+0.12 x_{b} \leq 40 & \text { \{production time \}} \\
x_{a}+x_{b} \leq 550 & \text { \{storage \}} \\
x_{a}, x_{b} \geq 0 & \text { \{positivity \}}
\end{array}
$$

(b) To solve graphically, the constraints can be reformulated as the following straight lines
$x_{b}=1900-4 x_{a}$
$x_{b}=333.3333-0.333333 x_{a}$
$x_{b}=550-x_{a}$
\{raw materials $\}$
\{production time\}
\{storage

The objective function can be reformulated as
$x_{b}=(1 / 20) P-2.25 x_{a}$
The constraint lines can be plotted on the $x_{a}-x_{b}$ plane to define the feasible space. Then the objective function line can be superimposed for various values of $P$ until it reaches the boundary. The result is $P \cong 22,250$ with $x_{a} \cong 450$ and $x_{b} \cong 100$. Notice also that material and storage are the binding constraints and that there is some slack in the time constraint.


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(c) The simplex tableau for the problem can be set up and solved as

| Basis | $\boldsymbol{P}$ | $\boldsymbol{x}_{\boldsymbol{a}}$ | $\boldsymbol{x}_{\boldsymbol{b}}$ | $\boldsymbol{S}_{\mathbf{1}}$ | $\boldsymbol{S}_{\mathbf{2}}$ | $\boldsymbol{S}_{3}$ | Solution | Intercept |
| :---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| $P$ | 1 | -45 | -20 | 0 | 0 | 0 | 0 |  |
| $S_{1}$ | 0 | 20 | 5 | 1 | 0 | 0 | 9500 | 475 |
| $S_{2}$ | 0 | 0.04 | 0.12 | 0 | 1 | 0 | 40 | 1000 |
| $S_{3}$ | 0 | 1 | 1 | 0 | 0 | 1 | 550 | 550 |
|  |  |  |  |  |  |  |  |  |
| Basis | $\boldsymbol{P}$ | $\boldsymbol{x}_{\boldsymbol{a}}$ | $\boldsymbol{X}_{\boldsymbol{b}}$ | $\boldsymbol{S}_{1}$ | $\boldsymbol{S}_{2}$ | $\boldsymbol{S}_{3}$ | Solution | Intercept |
| $P$ | 1 | 0 | -8.75 | 2.25 | 0 | 0 | 21375 |  |
| $x_{a}$ | 0 | 1 | 0.25 | 0.05 | 0 | 0 | 475 | 1900 |
| $S_{2}$ | 0 | 0 | 0.11 | -0.002 | 1 | 0 | 21 | 190.9091 |
| $S_{3}$ | 0 | 0 | 0.75 | -0.05 | 0 | 1 | 75 | 100 |
|  |  |  |  |  |  |  |  |  |
| Basis | $\boldsymbol{P}$ | $\boldsymbol{x}_{\boldsymbol{a}}$ | $\boldsymbol{x}_{\boldsymbol{b}}$ | $\boldsymbol{S}_{1}$ | $\boldsymbol{S}_{\mathbf{2}}$ | $\boldsymbol{S}_{3}$ | Solution | Intercept |
| $P$ | 1 | 0 | 0 | 1.666667 | 0 | 11.66667 | 22250 |  |
| $x_{a}$ | 0 | 1 | 0 | 0.066667 | 0 | -0.33333 | 450 |  |
| $S_{2}$ | 0 | 0 | 0 | 0.005333 | 1 | -0.14667 | 10 |  |
| $x_{b}$ | 0 | 0 | 1 | -0.06667 | 0 | 1.333333 | 100 |  |

(d) An Excel spreadsheet can be set up to solve the problem as

|  | A | B | C | D | E |
| :--- | :--- | ---: | ---: | ---: | ---: |
| 1 |  | xA | xB | total constraint |  |
| 2 | amount | 0 | 0 |  |  |
| 3 | time | 0.04 | 0.12 | 0 | 40 |
| 4 | storage | 1 | 1 | 0 | 550 |
| 5 | raw material | 20 | 5 | 0 | 9500 |
| 6 | profit | 45 | 20 | 0 |  |

The formulas in column D are

|  | A | B | C | D | E |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 1 |  | xA | xB | total | constraint |
| 2 | amount | 0 | 0 |  |  |
| 3 | time | 0.04 | 0.12 | $=\mathrm{B} 3^{*} \mathrm{~B} \$ 2+\mathrm{C} 3^{*} \mathrm{C} \$ 2$ | 40 |
| 4 | storage | 1 | 1 | $=\mathrm{B} 4^{*} \mathrm{~B} \$ 2+\mathrm{C} 4^{*} \mathrm{C} \$ 2$ | 550 |
| 5 | raw material | 20 | 5 | $=\mathrm{B} 5^{*} \mathrm{~B} \$ 2+\mathrm{C} 5^{*} \mathrm{C} \$ 2$ | 9500 |
| 6 | profit | 45 | 20 | $=\mathrm{B} 6^{*} \mathrm{~B} \$ 2+\mathrm{C} 6^{*} \mathrm{C} \$ 2$ |  |

The Solver can be called and set up as

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Before depressing the Solve button, depress the Options button and check the boxes to "Assume Linear Model" and "Assume Non-Negative."

| Solver Options |  |  |
| :---: | :---: | :---: |
| Max Time: | 100 seconds | OK |
| Iterations: | 100 | Cancel |
| Precision: | 0.000001 | Load Model... |
| Tolerance: | 5 | Save Model... |
| Conyergence: | 0.0001 | Help |
| Assume Line Assume Non | Model | dutomatic Scaling |
| Estimates Tangent Quadratic | Derivatives Forward Central | Search Newton Conjugate |

The resulting solution is

|  | A | B | C | D | E |
| :--- | :--- | ---: | ---: | ---: | ---: |
| 1 |  | xA | xB | total | constraint |
| 2 | amount | 450 | 100 |  |  |
| 3 | time | 0.04 | 0.12 | 30 | 40 |
| 4 | storage | 1 | 1 | 550 | 550 |
| 5 | raw material | 20 | 5 | 9500 | 9500 |
| 6 | profit | 45 | 20 | 22250 |  |

In addition, a sensitivity report can be generated as

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|  | A | B | C | D | E | F | G | H |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Microsoft Excel 11.0 Sensitivity Report Worksheet: [prob1501.xIs]Graphical Report Created: 6/30/2005 3:19:02 PM |  |  |  |  |  |  |  |
| 2 |  |  |  |  |  |  |  |  |
| 3 |  |  |  |  |  |  |  |  |
| 4 |  |  |  |  |  |  |  |  |
| 5 |  |  |  |  |  |  |  |  |
| 6 | Adjustable Cells |  |  |  |  |  |  |  |
| 7 |  |  |  | Final | Reduced | Objective | Allowable | Allowable Decrease |
| 8 |  | Cell | Name | Value | Cost | Coefficient | Increase |  |
| 9 |  | \$B\$2 amount $\times$ A |  | 450 | 0 | 45 | 35 | 25 |
| 10 |  | \$C $\$ 2$ amount $\times \mathrm{B}$ |  | 100 | 0 | 20 | 25 | 5 8.75 |
| 11 | Constraints |  |  |  |  |  |  |  |
| 12 |  |  |  |  |  |  |  |  |  |
| 13 | Ce |  |  | Final | Shadow | Constraint R.H. Side | Allowable Increase | Allowable Decrease |
| 14 |  |  | Name | Value | Price |  |  |  |
| 15 |  | \$D\$3 | time total | 30 | 0 | 40 | 1E+30 | 10 |
| 16 |  | \$D\$4 | storage total | 550 | 11.66666667 | 550 | 68.18181818 | 75 |
| 17 |  | \$D\$5 | raw material total | 9500 | 1.666666667 | 9500 | 1500 | 1875 |

(e) The high shadow price for storage from the sensitivity analysis from (d) suggests that increasing storage will result in the best increase in profit.
15.2 (a) The LP formulation is given by

$$
\text { Maximize } Z=150 x_{1}+175 x_{2}+250 x_{3} \quad\{\text { Maximize profit }\}
$$

subject to

$$
\begin{array}{ll}
7 x_{1}+11 x_{2}+15 x_{3} \leq 154 & \text { \{Material constraint \}} \\
10 x_{1}+8 x_{2}+12 x_{3} \leq 80 & \text { \{Time constraint \}} \\
x_{1} \leq 9 & \text { \{"Regular" storage constraint \}} \\
x_{2} \leq 6 & \text { \{"Premium" storage constraint \}} \\
x_{3} \leq 5 & \{\text { "Supreme" storage constraint\} } \\
x_{1}, x_{2}, x_{3} \geq 0 & \text { \{Positivity constraints \}}
\end{array}
$$

(b) The simplex tableau for the problem can be set up and solved as

| Basis | Z | ${ }_{1}$ | $\mathrm{X}_{2}$ | ${ }^{2}$ | $S_{1}$ | $\mathrm{S}_{2}$ |  | $S_{3}$ | $S_{4}$ | $S_{5}$ | Solution | Intercept |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Z | 1 | -150 | -175 | -250 | 0 |  | 0 | 0 | 0 | 0 | 0 |  |
| S1 | 0 | 7 | 11 | 15 | 1 |  | 0 | 0 | 0 | 0 | 154 | 10.2667 |
| S2 | 0 | 10 | 8 | 12 | 0 |  | 1 | 0 | 0 | 0 | 80 | 6.66667 |
| S3 | 0 | 1 | 0 | 0 | 0 |  | 0 | 1 | 0 | 0 | 9 | $\infty$ |
| S4 | 0 | 0 | 1 | 0 | 0 |  | 0 | 0 | 1 | 0 | 6 | $\infty$ |
| S5 | 0 | 0 | 0 | 1 | 0 |  | 0 | 0 | 0 | 1 | 5 | 5 |
| Basis | Z | $\chi_{1}$ | $\mathrm{X}_{2}$ | $\chi_{3}$ | $S_{1}$ | $S_{2}$ |  | $S_{3}$ | $S_{4}$ | $S_{5}$ | Solution | Intercept |
| Z | 1 | -150 | -175 | 0 | 0 |  | 0 | 0 | 0 | 250 | 1250 |  |
| S1 | 0 | 7 | 11 | 0 | 1 |  | 0 | 0 | 0 | -15 | 79 | 7.18182 |
| S2 | 0 | 10 | 8 | 0 | 0 |  | 1 | 0 | 0 | -12 | 20 | 2.5 |
| S3 | 0 | 1 | 0 | 0 | 0 |  | 0 | 1 | 0 | 0 | 9 | $\infty$ |
| S4 | 0 | 0 | 1 | 0 | 0 |  | 0 | 0 | 1 | 0 | 6 | 6 |

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| x3 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 1 | 5 | $\infty$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Basis | Z | ${ }^{1}$ | $\chi_{2}$ | $\chi_{3}$ | $S_{1}$ | $S_{2}$ | $S_{3}$ | $S_{4}$ | $S_{5}$ | Solution | Intercept |
| Z | 1 | 68.75 | 0 | 0 | 0 | 21.88 | 0 | 0 | -12.5 | 1687.5 |  |
| S1 | 0 | -6.75 | 0 | 0 | 1 | -1.375 | 0 | 0 | 1.5 | 51.5 | 34.3333 |
| x2 | 0 | 1.25 | 1 | 0 | 0 | 0.125 | 0 | 0 | -1.5 | 2.5 | -1.66667 |
| S3 | 0 | 1 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 9 | $\infty$ |
| S4 | 0 | -1.25 | 0 | 0 | 0 | -0.125 | 0 | 1 | 1.5 | 3.5 | 2.33333 |
| x3 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 1 | 5 | 5 |


| Basis | $\boldsymbol{Z}$ | $\boldsymbol{x}_{\mathbf{1}}$ | $\boldsymbol{x}_{\mathbf{2}}$ | $\boldsymbol{x}_{3}$ | $\boldsymbol{S}_{1}$ | $\boldsymbol{S}_{\mathbf{2}}$ | $\boldsymbol{S}_{3}$ | $\boldsymbol{S}_{\mathbf{4}}$ | $\boldsymbol{S}_{\mathbf{5}}$ | Solution |
| :---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| Z | 1 | 58.3333 | 0 | 0 | 0 | 20.83 | 0 | 8.33 | 0 | 1716.7 |
| S1 | 0 | -5.5 | 0 | 0 | 1 | -1.25 | 0 | -1 | 0 | 48 |
| x2 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 1 | 0 | 6 |
| S3 | 0 | 1 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 9 |
| S5 | 0 | -0.8333 | 0 | 0 | 0 | -0.083 | 0 | 0.67 | 1 | 2.3333 |
| x3 | 0 | 0.83333 | 0 | 1 | 0 | 0.083 | 0 | -0.67 | 0 | 2.6667 |

(c) An Excel spreadsheet can be set up to solve the problem as

|  | A | B | C | D | E | F |
| :--- | :--- | ---: | ---: | ---: | ---: | ---: |
| 1 |  | regular | premium | supreme total | constraint |  |
| 2 | amount | 0 | 0 | 0 |  |  |
| 3 | material | 7 | 11 | 15 | 0 | 154 |
| 4 | time | 10 | 8 | 12 | 0 | 80 |
| 5 | reg stor | 1 | 0 | 0 | 0 | 9 |
| 6 | prem stor | 0 | 1 | 0 | 0 | 6 |
| 7 | sup stor | 0 | 0 | 1 | 0 | 5 |
| 8 | profit | 150 | 175 | 250 | 0 |  |

The formulas in column E are

|  | A | B | C | D | E | F |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 1 |  | regular | premium | supreme | total | constraint |
| 2 | amount | 0 | 0 | 0 |  |  |
| 3 | material | 7 | 11 | 15 | $=\mathrm{B} 3^{*} \mathrm{~B} \$ 2+\mathrm{C} 3^{*} \mathrm{C} \$ 2+\mathrm{D} 3^{*} \mathrm{D} \$ 2$ | 154 |
| 4 | time | 10 | 8 | 12 | $=\mathrm{B} 4^{*} \mathrm{~B} \$ 2+\mathrm{C} 4^{*} \mathrm{C} \$ 2+\mathrm{D} 4^{*} \mathrm{D} \$ 2$ | 80 |
| 5 | reg stor | 1 | 0 | 0 | $=\mathrm{B} 5^{*} \mathrm{~B} \$ 2+\mathrm{C} 5^{*} \mathrm{C} \$ 2+\mathrm{D} 5^{*} \mathrm{D} \$ 2$ | 9 |
| 6 | prem stor | 0 | 1 | 0 | $=\mathrm{B} 6^{*} \mathrm{~B} \$ 2+\mathrm{C} 6^{*} \mathrm{C} \$ 2+\mathrm{D} 6^{*} \mathrm{D} \$ 2$ | 6 |
| 7 | sup stor | 0 | 0 | 1 | $=\mathrm{B} 7^{*} \mathrm{~B} \$ 2+\mathrm{C} 7^{*} \mathrm{C} \$ 2+\mathrm{D} 7^{*} \mathrm{D} \$ 2$ | 5 |
| 8 | profit | 150 | 175 | 250 | $=\mathrm{B} 8^{*} \mathrm{~B} \$ 2+\mathrm{C} 8^{*} \mathrm{C} \$ 2+\mathrm{D} 8^{*} \mathrm{D} \$ 2$ |  |

The Solver can be called and set up as

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The resulting solution is

|  | A | B | C | D | E | F |
| :--- | :--- | ---: | ---: | ---: | ---: | ---: |
| 1 |  | regular | premium | supreme | total | constraint |
| 2 | amount | 0 | 6 | 2.666667 |  |  |
| 3 | material | 7 | 11 | 15 | 106 | 154 |
| 4 | time | 10 | 8 | 12 | 80 | 80 |
| 5 | reg stor | 1 | 0 | 0 | 0 | 9 |
| 6 | prem stor | 0 | 1 | 0 | 6 | 6 |
| 7 | sup stor | 0 | 0 | 1 | 2.666667 | 5 |
| 8 | profit | 150 | 175 | 250 | 1716.667 |  |

In addition, a sensitivity report can be generated as

|  | A | B | C | D | E | F | G | H |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Microsoft Excel 11.0 Sensitivity Report Worksheet: [Book1]Sheet1 |  |  |  |  |  |  |  |
| 2 |  |  |  |  |  |  |  |  |
| 3 | Report Created: 6/24/2005 2:41:55 PM |  |  |  |  |  |  |  |
| 4 |  |  |  |  |  |  |  |  |
| 5 |  |  |  |  |  |  |  |  |
| 6 | Adjustable Cells |  |  |  |  |  |  |  |
| 7 8 | Cell |  | Name | Final Value | Reduced Cost | Objective Coefficient | Allowable Increase | Allowable Decrease |
| 9 | \$B\$2 amount regular |  |  | 0 | -58.33333333 | 150 | 58.33333333 | $1 \mathrm{E}+30$8.3333333470 |
| 10 | \$C\$2 amount premium |  |  | 6 | 0 | 175 | $1 \mathrm{E}+30$ |  |
| 11 | \$D\$2 amount supreme |  |  | 2.666666667 | 0 | 250 | 12.5 | 70 |
| 12 | Constraints |  |  |  |  |  |  |  |
| 13 |  |  |  |  |  |  |  |  |  |
| 14 15 | Cell |  | Name | Final Value | Shadow Price | Constraint R.H. Side | Allowable Increase | Allowable Decrease |
| 16 |  | \$E\$3 | material total | 106 | 0 | 154 | $1 \mathrm{E}+30$ | 48 |
| 17 |  | \$E\$4 | time total | 80 | 20.83333333 | 80 | 28 | 32 |
| 18 |  | \$E\$5 | reg stor total | 0 | 0 | 9 | $1 \mathrm{E}+30$ | 9 |
| 19 |  | \$E\$6 | prem stor total | 6 | 8.333333334 | 6 | 4 | 3.5 |
| 20 |  | \$E\$7 | sup stor total | 2.666666667 | 0 | 5 | $1 \mathrm{E}+30$ | 2.333333333 |

(d) The high shadow price for time from the sensitivity analysis from (c) suggests that increasing time will result in the best increase in profit.
15.3 (a) To solve graphically, the constraints can be reformulated as the following straight lines

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$$
\begin{aligned}
& y=6.22222-0.53333 x \\
& y=7.2727-0.90909 x \\
& y=9-2.5 x
\end{aligned}
$$

The objective function can be reformulated as
$y=0.8 P-1.4 x$
The constraint lines can be plotted on the $x-y$ plane to define the feasible space. Then the objective function line can be superimposed for various values of $P$ until it reaches the boundary. The result is $P \cong 9.30791$ with $x \cong 1.4$ and $y \cong 5.5$.

(b) The simplex tableau for the problem can be set up and solved as

| Basis | $\boldsymbol{P}$ | $\boldsymbol{X}$ | $\boldsymbol{y}$ | $\boldsymbol{S}_{1}$ | $\boldsymbol{S}_{2}$ | $\boldsymbol{S}_{3}$ | Solution | Intercept |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\boldsymbol{P}$ | 1 | -1.75 | -1.25 | 0 | 0 | 0 | 0 |  |
| $\boldsymbol{S}_{1}$ | 0 | 1.2 | 2.25 | 1 | 0 | 0 | 14 | 11.66667 |
| $\boldsymbol{S}_{2}$ | 0 | 1 | 1.1 | 0 | 1 | 0 | 8 | 8 |
| $\boldsymbol{S}_{3}$ | 0 | 2.5 | 1 | 0 | 0 | 1 | 9 | 3.6 |
|  |  |  |  |  |  |  |  |  |
| Basis | $\boldsymbol{P}$ | $\boldsymbol{X}$ | $\boldsymbol{y}$ | $\boldsymbol{S}_{1}$ | $\boldsymbol{S}_{2}$ | $\boldsymbol{S}_{3}$ | Solution | Intercept |
| $\boldsymbol{P}$ | 1 | 0 | -0.55 | 0 | 0 | 0.7 | 6.3 |  |
| $\boldsymbol{S}_{1}$ | 0 | 0 | 1.77 | 1 | 0 | -0.48 | 9.68 | 5.468927 |
| $\boldsymbol{S}_{2}$ | 0 | 0 | 0.7 | 0 | 1 | -0.4 | 4.4 | 6.285714 |
| $\boldsymbol{x}$ | 0 | 1 | 0.4 | 0 | 0 | 0.4 | 3.6 | 9 |
|  |  |  |  |  |  |  |  |  |
| Basis | $\boldsymbol{P}$ | $\boldsymbol{x}$ | $\boldsymbol{y}$ | $\boldsymbol{S}_{1}$ | $\boldsymbol{S}_{2}$ | $\boldsymbol{S}_{3}$ | Solution | Intercept |
| $P$ | 1 | 0 | 0 | 0.310734 | 0 | 0.550847 | 9.30791 |  |
| $\boldsymbol{y}$ | 0 | 0 | 1 | 0.564972 | 0 | -0.27119 | 5.468927 |  |
| $\boldsymbol{S}_{2}$ | 0 | 0 | 0 | -0.39548 | 1 | -0.21017 | 0.571751 |  |
| $\boldsymbol{x}$ | 0 | 1 | 0 | -0.22599 | 0 | 0.508475 | 1.412429 |  |
|  |  |  |  |  |  |  |  |  |

(c) An Excel spreadsheet can be set up to solve the problem as

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|  | A | B | C | D | E |
| :--- | :--- | ---: | ---: | ---: | ---: |
| 1 |  | x | y | total constraint |  |
| 2 | amount | 0 | 0 |  |  |
| 3 | constraint 1 | 1.2 | 2.25 | 0 | 14 |
| 4 | constraint 2 | 1 | 1.1 | 0 | 8 |
| 5 | constraint 3 | 2.5 | 1 | 0 | 9 |
| 6 | profit | 1.75 | 1.25 | 0 |  |

The formulas in column D are

|  | A | B | C | D | E |
| :--- | :--- | :--- | ---: | ---: | ---: | ---: |
| 1 |  | x | y | total | constraint |
| 2 | amount | 0 | 0 |  |  |
| 3 | constraint 1 | 1.2 | 2.25 | $=\mathrm{B} 3^{*} \mathrm{~B} \$ 2+\mathrm{C} 3^{*} \mathrm{C} \$ 2$ | 14 |
| 4 | constraint 2 | 1 | 1.1 | $=\mathrm{B} 4^{*} \mathrm{~B} \$ 2+\mathrm{C} 4^{*} \mathrm{C} \$ 2$ | 8 |
| 5 | constraint 3 | 2.5 | 1 | $=\mathrm{B} 5^{*} \mathrm{~B} \$ 2+\mathrm{C} 5^{*} \mathrm{C} \$ 2$ | 9 |
| 6 | profit | 1.75 | 1.25 | $=\mathrm{B} 6^{*} \mathrm{~B} \$ 2+\mathrm{C} 6^{*} \mathrm{C} \$ 2$ |  |

The Solver can be called and set up as


The resulting solution is

|  | A | B | C | D | E |
| :--- | :--- | ---: | ---: | ---: | ---: |
| 1 |  | $x$ | $y$ | total constraint |  |
| 2 | amount | 1.412429 | 5.468927 |  |  |
| 3 | constraint 1 | 1.2 | 2.25 | 14 | 14 |
| 4 | constraint 2 | 1 | 1.1 | 7.428249 | 8 |
| 5 | constraint 3 | 2.5 | 1 | 9 | 9 |
| 6 | profit | 1.75 | 1.25 | 9.30791 |  |

15.4 (a) To solve graphically, the constraints can be reformulated as the following straight lines

$$
\begin{aligned}
& y=20-2.5 x \\
& y=10-10 x \\
& y=8-0.5 x
\end{aligned}
$$

The objective function can be reformulated as

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$y=0.125 P-0.75 x$
The constraint lines can be plotted on the $x-y$ plane to define the feasible space. Then the objective function line can be superimposed for various values of $P$ until it reaches the boundary. The result is $P \cong 72$ with $x \cong 4$ and $y \cong 6$.

(b) The simplex tableau for the problem can be set up and solved as

| Basis | $\boldsymbol{P}$ | $\boldsymbol{x}$ | $\boldsymbol{y}$ | $\boldsymbol{S}_{1}$ | $\boldsymbol{S}_{2}$ | $\boldsymbol{S}_{3}$ | Solution | Intercept |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $P$ | 1 | -6 | -8 | 0 | 0 | 0 | 0 |  |
| $S_{1}$ | 0 | 5 | 2 | 1 | 0 | 0 | 40 | 20 |
| $S_{2}$ | 0 | 6 | 6 | 0 | 1 | 0 | 60 | 10 |
| $S_{3}$ | 0 | 2 | 4 | 0 | 0 | 1 | 32 | 8 |
|  |  |  |  |  |  |  |  |  |
| Basis | $\boldsymbol{P}$ | $\boldsymbol{x}$ | $\boldsymbol{y}$ | $\boldsymbol{S}_{1}$ | $\boldsymbol{S}_{2}$ | $\boldsymbol{S}_{3}$ | Solution | Intercept |
| $P$ | 1 | -2 | 0 | 0 | 0 | 2 | 64 |  |
| $S_{1}$ | 0 | 4 | 0 | 1 | 0 | -0.5 | 24 | 6 |
| $S_{2}$ | 0 | 3 | 0 | 0 | 1 | -1.5 | 12 | 4 |
| $y$ | 0 | 0.5 | 1 | 0 | 0 | 0.25 | 8 | 16 |
|  |  |  |  |  |  |  |  |  |
| Basis | $\boldsymbol{P}$ | $\boldsymbol{x}$ | $\boldsymbol{y}$ | $\boldsymbol{S}_{1}$ | $\boldsymbol{S}_{2}$ | $\boldsymbol{S}_{3}$ | Solution | Intercept |
| $P$ | 1 | 0 | 0 | 0 | 0.666667 | 1 | 72 |  |
| $S_{1}$ | 0 | 0 | 0 | 1 | -1.33333 | 1.5 | 8 |  |
| $x$ | 0 | 1 | 0 | 0 | 0.333333 | -0.5 | 4 |  |
| $y$ | 0 | 0 | 1 | 0 | -0.16667 | 0.5 | 6 |  |

(c) An Excel spreadsheet can be set up to solve the problem as

|  | A | B | C | D | E |
| :--- | :--- | ---: | ---: | ---: | ---: |
| 1 |  | x | y | total constraint |  |
| 2 | amount | 0 | 0 |  |  |
| 3 | constraint 1 | 5 | 2 | 0 | 40 |
| 4 | constraint 2 | 6 | 6 | 0 | 60 |
| 5 | constraint 3 | 2 | 4 | 0 | 32 |
| 6 | profit | 6 | 8 | 0 |  |

The formulas in column D are

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|  | A | B | C | D | E |  |
| :--- | :--- | :---: | :---: | :---: | :---: | :---: |
| 1 |  |  | x |  | y | total |
| 2 | amount | 0 |  | 0 |  | constraint |
| 3 | constraint 1 | 5 | 2 | $=\mathrm{B} 3^{*} \mathrm{~B} \$ 2+\mathrm{C} 3^{*} \mathrm{C} \$ 2$ | 40 |  |
| 4 | constraint 2 | 6 | 6 | $=\mathrm{B} 4^{*} \mathrm{~B} \$ 2+\mathrm{C} 4^{*} \mathrm{C} \$ 2$ | 60 |  |
| 5 | constraint 3 | 2 | 4 | $=\mathrm{B} 5^{*} \mathrm{~B} \$ 2+\mathrm{C} 5^{*} \mathrm{C} \$ 2$ | 32 |  |
| 6 | profit | 6 | 8 | $=\mathrm{B} 6^{*} \mathrm{~B} \$ 2+\mathrm{C} 6^{*} \mathrm{C} \$ 2$ |  |  |

The Solver can be called and set up as


The resulting solution is

|  | A | B | C | D | E |
| :--- | :--- | :---: | :---: | :---: | :---: |
| 1 |  | x | y | total | constraint |
| 2 | amount | 4 | 6 |  |  |
| 3 | constraint 1 | 5 | 2 | 32 | 40 |
| 4 | constraint 2 | 6 | 6 | 60 | 60 |
| 5 | constraint 3 | 2 | 4 | 32 | 32 |
| 6 | profit | 6 | 8 | 72 |  |

15.5 An Excel spreadsheet can be set up to solve the problem as

|  | $A$ | $B$ |
| :--- | :--- | ---: |
| 1 | $x$ | 0 |
| 2 | $y$ | 0 |
| 3 | $f(x, y)$ | 0 |
| 4 | Constraint: |  |
| 5 | $2 x+y=$ | 0 |

The formulas are

|  | $A$ | $B$ |
| :--- | :--- | :--- |
| 1 | $x$ | 0 |
| 2 | $y$ | 0 |
| 3 | $f(x, y)$ | $=1.2^{*} B 1+2^{*} B 2-B 2^{\wedge} 3$ |
| 4 | Constraint: |  |
| 5 | $2 x+y=$ | $=2^{*} B 1+B 2$ |

The Solver can be called and set up as

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The resulting solution is

|  | A | B |
| :--- | :--- | ---: |
| 1 | x | 0.658435 |
| 2 | y | 0.68313 |
| 3 | $\mathrm{f}(\mathrm{x}, \mathrm{y})$ | 1.837588 |
| 4 | Constraint: |  |
| 5 | $2 \mathrm{x}+\mathrm{y}=$ | 2 |

15.6 An Excel spreadsheet can be set up to solve the problem as

|  | A | B |
| :--- | :--- | :--- |
| 1 | $x$ | 0 |
| 2 | $y$ | 0 |
| 3 | $f(x, y)$ |  |
| 4 | Constraints: |  |
| 5 | $x^{\wedge} 2+y^{\wedge} 2$ | 0 |
| 6 | $x+2 y$ | 0 |

The formulas are

|  | $A$ | $B$ |
| :--- | :--- | :--- |
| 1 | $x$ | 0 |
| 2 | $y$ | 0 |
| 3 | $f(x, y)$ | $=15^{*} \mathrm{~B} 1+15^{\star} \mathrm{B} 2$ |
| 4 | Constraints: |  |
| 5 | $x^{\wedge} 2+y^{\wedge} 2$ | $=B 1^{\wedge} 2+\mathrm{B} 2^{\wedge} 2$ |
| 6 | $x+2 y$ | $=B 1+2^{\star} \mathrm{B} 2$ |

The Solver can be called and set up as

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The resulting solution is

|  | A | B |
| :--- | :--- | ---: |
| 1 | $x$ | 0.727247 |
| 2 | $y$ | 0.686377 |
| 3 | $f(x, y)$ | 21.20435 |
| 4 | Constraints: |  |
| 5 | $x^{\wedge} 2+y^{\wedge} 2$ | 1.000001 |
| 6 | $x+2 y$ | 2.1 |

15.7 (a) The function and the constraint can be plotted and as shown indicate a solution of $x=2$ and $y=1$.

(b) An Excel spreadsheet can be set up to solve the problem as

|  | A | B | C | D |
| :--- | :--- | ---: | ---: | ---: |
| 1 | $x$ | 0 |  |  |
| 2 | $y$ | 0 |  |  |
| 3 | Minimize |  |  |  |
| 4 | $f(x, y)$ | 18 |  |  |
| 5 | Subject to |  |  |  |
| 6 | $x+2 y=$ | 0 | $=$ | 4 |

The formulas are

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| $A$ | C | B | C | D |
| :--- | :--- | :--- | :--- | :--- |
| 1 | $x$ | 0 |  |  |
| 2 | $y$ | 0 |  |  |
| 3 | Minimize |  |  |  |
| 4 | $f(x, y)$ | $=(B 1-3)^{\wedge} 2+(B 2-3)^{\wedge} 2$ |  |  |
| 5 | Subject to |  |  |  |
| 6 | $x+2 y=$ | $=B 1+2^{*} B 2$ | $=$ | 4 |

The Solver can be called and set up as


The resulting solution is

|  | $A$ | $B$ | $C$ | $D$ |
| :--- | :--- | ---: | ---: | ---: |
| 1 | $x$ | 2 |  |  |
| 2 | $y$ | 1 |  |  |
| 3 | Minimize |  |  |  |
| 4 | $f(x, y)$ | 5 |  |  |
| 5 | Subject to |  |  |  |
| 6 | $x+2 y=$ | 4 | $=$ | 4 |

15.8 This problem can be solved with a variety of software tools.

Excel: An Excel spreadsheet can be set up to solve the problem as

|  | $A$ | $B$ |
| :--- | :--- | ---: |
| 1 | $x$ | 0 |
| 2 | $y$ | 0 |
| 3 | Maximize |  |
| 4 | $f(x, y)$ | 0 |

The formulas are

|  | A | B |
| :--- | :--- | :--- |
| 1 | x | 0 |
| 2 | y | 0 |
| 3 | Maximize |  |
| 4 | $\mathrm{f}(x, y)$ | $=2.25^{*} \mathrm{~B} 1^{*} \mathrm{~B} 2+1.75^{*} \mathrm{~B} 2-1.5^{*} \mathrm{~B} 1^{\wedge} 2-2^{*} \mathrm{~B} 2^{\wedge} 2$ |

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The Solver can be called and set up as


The resulting solution is

|  | A | B |
| :--- | :--- | :---: |
| 1 | x | 0.567568 |
| 2 | y | 0.756757 |
| 3 | Maximize |  |
| 4 | $\mathrm{f}(\mathrm{x}, \mathrm{y})$ | 0.662162 |

MATLAB: Set up an M-file to hold the negative of the function

```
function f=fxy(x)
f = - (2.25*x(1)*x(2)+1.75*x(2)-1.5*x(1)^2-2*x(2)^2);
```

Then, the MATLAB function fminsearch can be used to determine the maximum:

```
>> x=fminsearch(@fxy,[0,0])
x =
    0.5676 0.7568
>> fopt=-fxy(x)
fopt =
    0.6622
```

15.9 This problem can be solved with a variety of software tools.

Excel: An Excel spreadsheet can be set up to solve the problem as

|  | $A$ | $B$ |
| :--- | :--- | ---: |
| 1 | $x$ | 0 |
| 2 | $y$ | 0 |
| 3 | Maximize |  |
| 4 | $f(x, y)$ | 0 |

The formulas are
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|  | A | B |
| :---: | :---: | :---: |
| 1 | $x$ | 0 亿 |
| 2 | y | 0 |
| 3 | Maximize |  |
| 4 | $f(x, y)$ | $=4^{*} \mathrm{~B} 1+2^{*} \mathrm{~B} 2+\mathrm{B} 1^{\wedge} 2-2^{*} \mathrm{~B} 1^{\wedge} 4+2^{*} \mathrm{~B} 1^{*} \mathrm{~B} 2-3^{*} \mathrm{~B} 2^{\wedge} 2$ |

The Solver can be called and set up as


The resulting solution is

|  | A | B |
| :--- | :--- | :---: |
| 1 | x | 0.96758 |
| 2 | y | 0.65586 |
| 3 | Maximize |  |
| 4 | $\mathrm{f}(\mathrm{x}, \mathrm{y})$ | 4.344006 |

MATLAB: Set up an M-file to hold the negative of the function

```
function f=fxy(x)
f = - (4*x(1) +2*x(2)+x(1)^2-2*x(1)^4+2*x(1)*x(2)-3*x(2)^2);
```

Then, the MATLAB function fminsearch can be used to determine the maximum:

```
>> x=fminsearch(@fxy,[1,1])
x =
    0.9676 0.6559
>> fopt=-fxy(x)
fopt =
    4.3440
```

15.10 (a) This problem can be solved graphically by using a software package to generate a contour plot of the function. For example, the following plot can be developed with Excel. As can be seen, a minimum occurs at approximately $x=3.3$ and $y=-0.7$.

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(b) We can use a software package like MATLAB to determine the minimum by first setting up an M -file to hold the function as

```
function f=fxy(x)
f = -8*x(1)+x(1)^2+12*x(2)+4*x(2)^2-2*x(1)*x(2);
```

Then, the MATLAB function fminsearch can be used to determine the location of the minimum as:

```
>> x=fminsearch(@fxy,[0,0])
x =
    3.3333 -0.6666
```

Thus, $x=3.3333$ and $y=-0.6666$.
(c) A software package like MATLAB can then be used to evaluate the function value at the minimum as in

```
>> fopt=fxy(x)
fopt =
    -17.3333
```

(d) We can verify that this is a minimum as follows

$$
\begin{array}{ll}
\frac{\partial^{2} f}{\partial x^{2}}=2 & \frac{\partial^{2} f}{\partial y^{2}}=8 \\
H=\left[\begin{array}{cc}
2 & -2 \\
-2 & 8
\end{array}\right] & \left.\frac{\partial f}{\partial x}\right)=\frac{\partial}{\partial x}\left(\frac{\partial f}{\partial y}\right)=-2 \\
|H|=2 \times 8-(-2)(-2)=12 &
\end{array}
$$

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Therefore the result is a minimum because $|H|>0$ and $\partial^{2} f / \partial x^{2}>0$.
15.11 The volume of a right circular cone can be computed as

$$
V=\frac{\pi r^{2} h}{3}
$$

where $r=$ the radius and $h=$ the height. The area of the cone's side is computed as

$$
A_{s}=\pi r s
$$

where $s=$ the length of the side which can be computed as

$$
s=\sqrt{r^{2}+h^{2}}
$$

The area of the circular cover is computed as

$$
A_{c}=\pi r^{2}
$$

(a) Therefore, the optimization problem with no side slope constraint can be formulated as

$$
\operatorname{minimize} \quad C=100 \mathrm{~V}+50 A_{s}+25 A_{c}
$$

subject to
$V \geq 50$
A solution can be generated in a number of different ways. For example, using Excel

|  | A | B |  | C | D | E |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 1 | Decision variables: | 1 |  |  |  |  |
| 2 | rad |  |  |  |  |  |
| 3 | h | 1 |  |  |  |  |
| 4 |  |  |  |  |  |  |
| 5 | Computed values: |  |  |  |  |  |
| 6 | s | 1.414213562 |  |  |  |  |
| 7 | slope | 0.785398163 | radians |  | 45 |  |
| 8 | Side area | 4.442882938 |  |  |  |  |
| 9 | Lid area | 3.141592654 |  |  |  |  |
| 10 |  |  |  |  |  |  |
| 11 | Constraints: |  |  |  |  |  |
| 12 | Volume | 1.047197551 | $>$ |  |  |  |
| 13 |  |  |  |  |  | 50 |
| 14 |  |  |  |  |  |  |
| 15 | Objective function: |  |  |  |  |  |
| 16 | Area cost | $\$$ | 50.00 |  |  |  |
| 17 | Volume cost | $\$$ | 100.00 |  |  |  |
| 18 | Lid cost | $\$$ | 25.00 |  |  |  |
| 19 |  |  |  |  |  |  |
| 20 | Total cost | $\$$ | 405.40 |  |  |  |

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The underlying formulas can be displayed as

|  | A | B | C | D | E |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Decision variables: |  |  |  |  |
| 2 | rad | 1 |  |  |  |
| 3 | h | 1 |  |  |  |
| 4 |  |  |  |  |  |
| 5 | Computed values: |  |  |  |  |
| 6 | s | $=S Q R T\left(B 2^{\wedge} 2+B 3^{n} 2\right)$ |  |  |  |
| 7 | slope | = ATAN(B3/B2) | radians | $=\mathrm{B7*180/P10}$ | degrees |
| 8 | Side area | $=\mathrm{Pl} 0^{*}{ }^{\text {B }} 2 * \mathrm{B6}$ |  |  |  |
| 9 | Lid area | $=\mathrm{P} 10{ }^{*} \mathrm{~B}^{2} 2$ |  |  |  |
| 10 |  |  |  |  |  |
| 11 | Constraints: |  |  |  |  |
| 12 | Volume | $=P 10 * B 2^{\wedge} 2^{*} \mathrm{~B} 3 / 3$ | >= | 50 |  |
| 13 |  |  |  |  |  |
| 14 |  |  |  |  |  |
| 15 | Objective function: |  |  |  |  |
| 16 | Area cost | 50 |  |  |  |
| 17 | Volume cost | 100 |  |  |  |
| 18 | Lid cost | 25 |  |  |  |
| 19 |  |  |  |  |  |
| 20 | Total cost | $=\mathrm{B} 16^{*} \mathrm{~B} 8+\mathrm{B} 17^{*} \mathrm{~B} 12+\mathrm{B} 18^{*} \mathrm{~B} 9$ |  |  |  |

The Solver can be implemented as


The result is

|  | A | B | C | D | E |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 1 | Decision variables: |  |  |  |  |
| 2 | rad | 2.844611637 |  |  |  |
| 3 | h | 5.900589766 |  |  |  |
| 4 |  |  |  |  |  |
| 5 | Computed values: |  |  |  |  |
| 6 | s | 6.550478986 |  |  |  |
| 7 | slope | 1.121579609 | radians | 64.26178 | degrees |
| 8 | Side area | 58.5390827 |  |  |  |
| 9 | Lid area | 25.4211877 |  |  |  |
| 10 |  |  |  |  |  |
| 11 | Constraints: |  |  |  |  |
| 12 | Volume |  | 50 | $>$ |  |
| 13 |  |  |  |  |  |
| 14 |  |  |  |  |  |
| 15 | Objective function: |  |  |  |  |
| 16 | Area cost | $\$$ | 50.00 |  |  |
| 17 | Volume cost | $\$$ | 100.00 |  |  |
| 18 | Lid cost | $\$$ | 25.00 |  |  |
| 19 |  |  |  |  |  |
| 20 | Total cost | $\$$ | $8,562.48$ |  |  |

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(b) The optimization problem with the side slope constraint can be formulated as
minimize $C=100 V+50 A_{s}+25 A_{c}$
subject to
$V \geq 50$
$\frac{h}{r} \leq 1$

A solution can be generated in a number of different ways. For example, using Excel

|  | A | B | C | D | E |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Decision varia | les: |  |  |  |
| 2 | rad | 1 |  |  |  |
| 3 | h | 1 |  |  |  |
| 4 |  |  |  |  |  |
| 5 | Computed val |  |  |  |  |
| 6 | s | 1.414213562 |  |  |  |
| 7 | slope | 0.785398163 | radians | 45 | degrees |
| 8 | Side area | 4.442882938 |  |  |  |
| 9 | Lid area | 3.141592654 |  |  |  |
| 10 |  |  |  |  |  |
| 11 | Constraints: |  |  |  |  |
| 12 | Volume | 1.047197551 | $>=$ | 50 |  |
| 13 | slope | 45 | $<=$ | 45 |  |
| 14 |  |  |  |  |  |
| 15 | Objective functio |  |  |  |  |
| 16 | Area cost | \$ 50.00 |  |  |  |
| 17 | Volume cost | \$ 100.00 |  |  |  |
| 18 | Lid cost | \$ 25.00 |  |  |  |
| 19 |  |  |  |  |  |
| 20 | Total cost | \$ 405.40 |  |  |  |

The underlying formulas can be displayed as

|  | A | B | C | D | E |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Decision variables: |  |  |  |  |
| 2 | rad | 1 |  |  |  |
| 3 | h | 1 |  |  |  |
| 4 |  |  |  |  |  |
| 5 | Computed values: |  |  |  |  |
| 6 | s | $=S Q R T\left(B 2^{n} 2+3^{n} 2\right)$ |  |  |  |
| 7 | slope | =ATAN(B3/B2) | radians | = $\mathrm{B}^{*} 180 / \mathrm{Pl} 10$ | degrees |
| 8 | Side area | = Pl0*B2*B6 |  |  |  |
| 9 | Lid area | $=\mathrm{P} 10{ }^{*} \mathrm{~B}^{2} 2$ |  |  |  |
| 10 |  |  |  |  |  |
| 11 | Constraints: |  |  |  |  |
| 12 | Volume | $=\mathrm{Pl} 0^{*} \mathrm{~B}^{\prime 2} 2^{*} \mathrm{~B} 3 / 3$ | $>=$ | 50 |  |
| 13 | slope | = D7 | < | 45 |  |
| 14 |  |  |  |  |  |
| 15 | Objective function: |  |  |  |  |
| 16 | Area cost | 50 |  |  |  |
| 17 | Volume cost | 100 |  |  |  |
| 18 | Lid cost | 25 |  |  |  |
| 19 |  |  |  |  |  |
| 20 | Total cost | = $\mathrm{B} 16 * \mathrm{~B} 8+\mathrm{B} 17 * \mathrm{~B} 12+\mathrm{B} 18 * \mathrm{~B} 9$ |  |  |  |

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The Solver can be implemented as


The result is

|  | A | B | C | D | E |  |
| :--- | :--- | ---: | :--- | :--- | :--- | :--- |
| 1 | Decision variables: |  |  |  |  |  |
| 2 | rad | 3.627831676 |  |  |  |  |
| 3 | h | 3.627831676 |  |  |  |  |
| 4 |  |  |  |  |  |  |
| 5 | Computed values: |  |  |  |  |  |
| 6 | s | 5.130528758 |  |  |  |  |
| 7 | slope | 0.785398163 | radians |  | 45 |  |
| 8 | Side area | 58.47350507 |  |  |  |  |
| 9 | Lid area | 41.34701196 |  |  |  |  |
| 10 |  |  |  |  |  |  |
| 11 | Constraints: |  |  |  |  |  |
| 12 | Volume | 49.9999999 | $>=$ |  | 50 |  |
| 13 | slope |  | 45 | s |  | 45 |
| 14 |  |  |  |  |  |  |
| 15 | Objective function: |  |  |  |  |  |
| 16 | Area cost | $\$$ | 50.00 |  |  |  |
| 17 | Volume cost | $\$$ | 100.00 |  |  |  |
| 18 | Lid cost | $\$$ | 25.00 |  |  |  |
| 19 |  |  |  |  |  |  |
| 20 | Total cost | $\$$ | $8,957.35$ |  |  |  |

15.12 Assuming that the amounts of the two-door and four-door models are $x_{1}$ and $x_{2}$, respectively, the linear programming problem can be formulated as

Maximize: $\quad z=13,500 x_{1}+15,000 x_{2}$
subject to

$$
\begin{aligned}
& 15 x_{1}+20 x_{2} \leq 8,000 \\
& 700 x_{1}+500 x_{2} \leq 240,000 \\
& x_{1} \leq 400 \\
& x_{2} \leq 350 \\
& x_{1}, x_{2} \geq 0
\end{aligned}
$$

(a) To solve graphically, the constraints can be reformulated as the following straight lines $x_{2}=400-0.75 x_{1}$

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$x_{2}=480-1.4 x_{1}$
$x_{1}=400$
$x_{2}=350$
The objective function can be reformulated as
$x_{2}=(1 / 15,000) z-0.9 x_{1}$
The constraint lines can be plotted on the $x_{1}-x_{2}$ plane to define the feasible space. Then the objective function line can be superimposed for various values of $z$ until it reaches the boundary. The result is $z \cong \$ 6,276,923$ with $x_{1} \cong 123.08$ and $x_{2} \cong 307.69$.

(b) The solution can be generated with Excel as in the following worksheet

|  | A | B | C | D | E |
| :--- | :--- | ---: | ---: | ---: | ---: |
| 1 |  | $\times 1$ | $\times 2$ | total | constraint |
| 2 | amount | 0 | 0 |  |  |
| 3 | time | 15 | 20 | 0 | 8000 |
| 4 | demand | 700 | 500 | 0 | 240000 |
| 5 | Storage | 1 |  | 0 | 400 |
| 6 | Storage |  | 1 | 0 | 350 |
| 7 | profit | 13500 | 15000 | 0 |  |

The underlying formulas can be displayed as

|  | A | B | C | D | E |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 1 |  | $\times 1$ | x 2 | total | constraint |
| 2 | amount | 122 | 308 |  |  |
| 3 | time | 15 | 20 | $=\mathrm{B} 3^{*} \mathrm{~B} \$ 2+\mathrm{C} 3^{\star} \mathrm{C} \$ 2$ | 8000 |
| 4 | demand | 700 | 500 | $=\mathrm{B} 4^{*} \mathrm{~B} \$ 2+\mathrm{C} 4^{*} \mathrm{C} \$ 2$ | 240000 |
| 5 | Storage | 1 |  | $=\mathrm{B} 5^{*} \mathrm{~B} \$ 2+\mathrm{C} 5^{\star} \mathrm{C} \$ 2$ | 400 |
| 6 | Storage |  | 1 | $=\mathrm{B} 6^{*} \mathrm{~B} \$ 2+\mathrm{C} 6^{*} \mathrm{C} \$ 2$ | 350 |
| 7 | profit | 13500 | 15000 | $=\mathrm{B} 7^{*} \mathrm{~B} \$ 2+\mathrm{C} 7^{*} \mathrm{C} \$ 2$ |  |

The Solver can be implemented as

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Notice how, along with the other constraints, we have specified that the decision variables must be integers. The result of running Solver is

|  | A | B | C | D | E |
| :--- | :--- | ---: | ---: | ---: | ---: |
| 1 |  | $\times 1$ | $\times 2$ | total | constraint |
| 2 | amount | 122 | 308 |  |  |
| 3 | time | 15 | 20 | 7990 | 8000 |
| 4 | demand | 700 | 500 | 239400 | 240000 |
| 5 | Storage | 1 |  | 122 | 400 |
| 6 | Strage |  | 1 | 308 | 350 |
| 7 | profit | 13500 | 15000 | 6267000 |  |

Thus, because we have constrained the decision variables to be integers, the maximum profit is slightly smaller than that obtained graphically in part (a).
15.13 (a) First, we define the decision variables as
$x_{1}=$ number of clubs produced
$x_{2}=$ number of axes produced
The damages can be parameterized as
damage $/$ club $=2(0.45)+1(0.65)=1.55$ maim equivalents
damage/axe $=2(0.70)+1(0.35)=1.75$ maim equivalents
The linear programming problem can then be formulated as
maximize $Z=1.55 x_{1}+1.75 x_{2}$
subject to

$$
\begin{array}{ll}
5.1 x_{1}+3.2 x_{2} \leq 240 & \text { (materials) } \\
2.1 x_{1}+4.3 x_{2} \leq 200 & \text { (time) } \\
x_{1}, x_{2} \geq 0 & \text { (positivit) }
\end{array}
$$

(b) and (c) To solve graphically, the constraints can be reformulated as the following straight lines

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$x_{2}=75-1.59375 x_{1}$
$x_{2}=46.51163-0.488372 x_{1}$
The objective function can be reformulated as
$x_{2}=(1 / 1.75) Z-0.885714 x_{1}$
The constraint lines can be plotted on the $x_{1}-x_{2}$ plane to define the feasible space. Then the objective function line can be superimposed for various values of $Z$ until it reaches the boundary. The result is $Z \cong 99.3$ with $x_{1} \cong 25.8$ and $x_{2} \cong 33.9$.

(d) The solution can be generated with Excel as in the following worksheet

|  | A | B | C | D | E |
| :--- | :--- | ---: | ---: | ---: | ---: |
| 1 |  | club | axe | value |  |
| 2 | kills | 0.45 | 0.7 | 2 |  |
| 3 | maims | 0.65 | 0.35 |  | 1 |
| 4 |  |  |  |  |  |
| 5 |  | 0 | $\times 2$ | total | constraint |
| 6 | quantity | 0 |  |  |  |
| 7 | materials | 5.1 | 3.2 | 0 | 240 |
| 8 | time | 2.1 | 4.3 | 0 | 200 |
| 9 |  |  |  |  |  |
| 10 | damage | 1.55 | 1.75 | 0 |  |

The underlying formulas can be displayed as

|  | A | B | C | D | E |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  | club | axe | value |  |
| 2 | kills | 0.45 | 0.7 | 2 |  |
| 3 | maims | 0.65 | 0.35 | 1 |  |
| 4 |  |  |  |  |  |
| 5 |  | x1 | x2 | total | constraint |
| 6 | quantity | 25 | 34 |  |  |
| 7 | materials | 5.1 | 3.2 | $=\mathrm{B7}{ }^{*} \mathrm{~B} 6+\mathrm{C} 7^{*} \mathrm{C} 6$ | 240 |
| 8 | time | 2.1 | 4.3 | $=88 * B 6+C 8 * C 6$ | 200 |
| 9 |  |  |  |  |  |
| 10 | damage | $=\mathrm{D} 2 * \mathrm{~B} 2+\mathrm{D} 3 * \mathrm{~B} 3$ | $=\mathrm{D} 2 * \mathrm{C} 2+\mathrm{D} 3^{*} \mathrm{C} 3$ | $=\mathrm{B10*} \mathrm{~B} 6+\mathrm{C} 10^{*} \mathrm{C} 6$ |  |

The Solver can be implemented as


Notice how, along with the other constraints, we have specified that the decision variables must be integers. The result of running Solver is

|  | A | B | C | D | E |
| :--- | :--- | ---: | ---: | ---: | ---: |
| 1 |  | club | axe | value |  |
| 2 | kills | 0.45 | 0.7 |  | 2 |
| 3 | maims | 0.65 | 0.35 |  |  |
| 4 |  |  |  |  |  |
| 5 |  | $\times 1$ | $\times 2$ | total | constraint |
| 6 | quantity | 25 | 34 |  |  |
| 7 | materials | 5.1 | 3.2 | 236.3 | 240 |
| 8 | time | 2.1 | 4.3 | 198.7 | 200 |
| 9 |  |  |  |  |  |
| 10 | damage | 1.55 | 1.75 | 98.25 |  |

Thus, because we have constrained the decision variables to be integers, the maximum damage is slightly smaller than that obtained graphically in part (c).

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